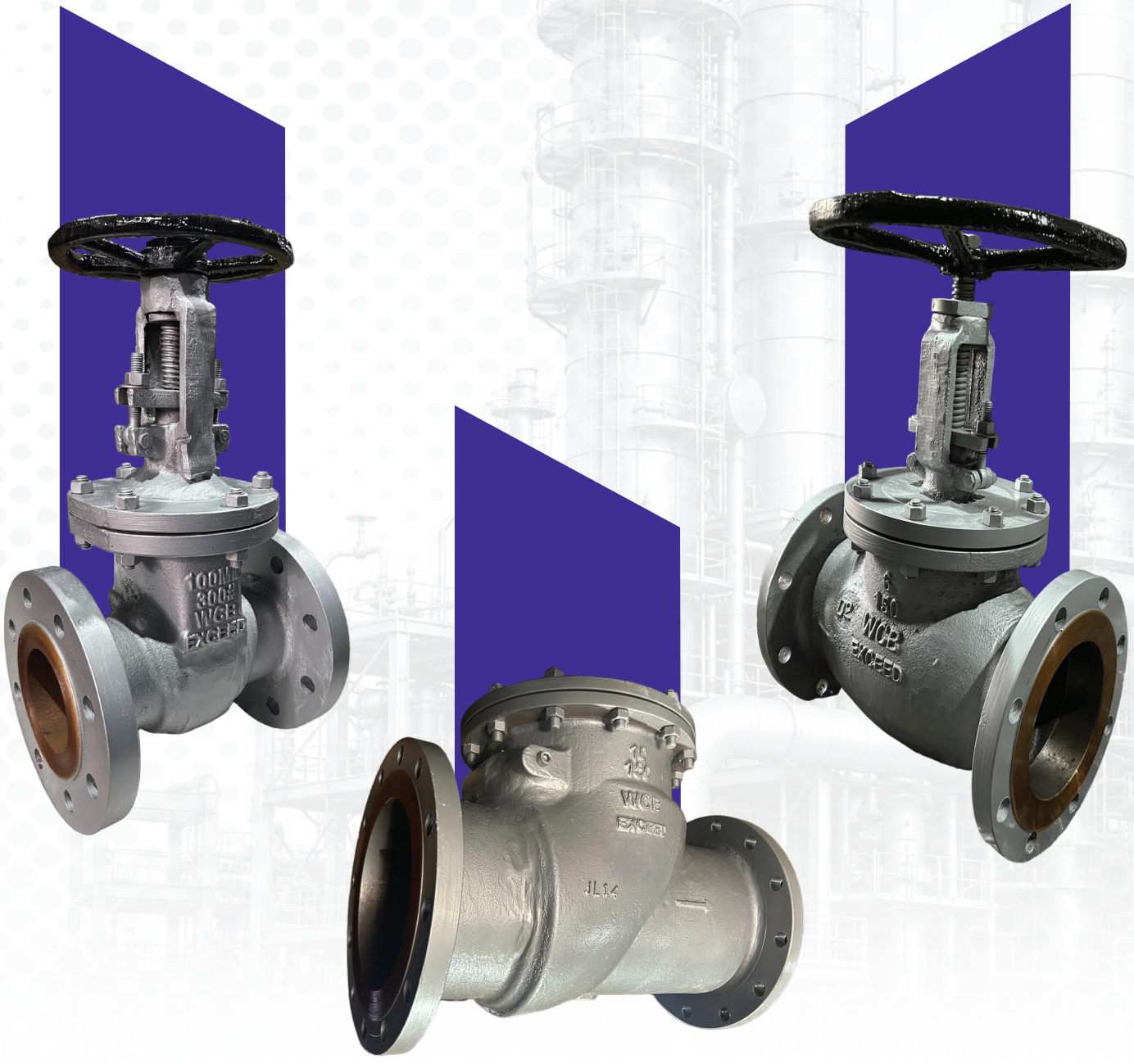
EXCEED®

Industrial Valves
Built for Demanding Applications



Globe Valves | Gate Valves | Non Return Valves
Strainers | Ball Valves | Butterfly Valves

www.exceedvalves.com

ACCORD ENGINEERS
Manufacturers & Suppliers of EXCEED® Industrial Valves

About Us

Founded in 1995, **Accord Engineers** is a manufacturer and supplier of industrial valves under the **EXCEED®** brand. With more than **30 years of experience**, We manufacture **Globe Valves, Gate Valves, Non Return Valves, Strainers, Ball Valves, Butterfly Valves and Safety Valves** for a wide range of industrial applications. Our valves are manufactured and supplied in accordance with applicable international standards and customer requirements.

Manufacturing Capabilities

Our manufacturing operations cover key processes including **machining, lapping, welding, assembly, pressure testing and painting**. By carrying out these operations in-house, we maintain greater control over critical stages of valve manufacturing and inspection.

Machining operations are carried out to achieve the required dimensional accuracy and fit of valve components. Lapping and finishing operations support proper seating and sealing performance, while welding is performed for applicable valve components. Components are then assembled and subjected to the required inspection and pressure testing before painting and final dispatch.

Our manufacturing approach combines established valve-making practices with controlled inspection at successive stages, from individual components through to the completed valve.

Quality & Traceability

Traceability is maintained through identification and documented quality records throughout key stages of manufacturing. Heat numbers are recorded against applicable materials and valves and are linked to relevant quality records, including inspection and testing records.

This provides a documented connection between the material identification of the valve & its manufacturing, inspection and testing history, allowing relevant records to be traced when required.

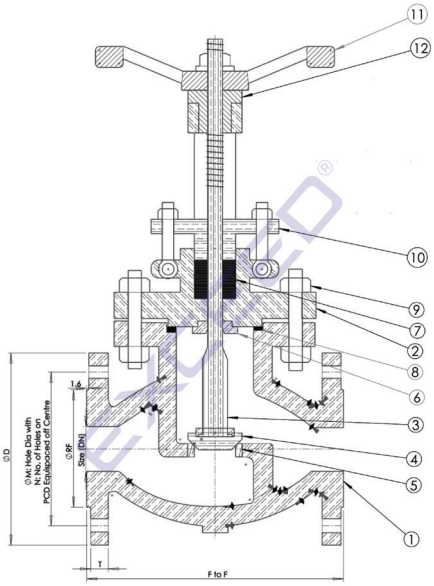
Our quality management system is certified to **ISO 9001:2015**, supporting a systematic approach to quality, process control and continual improvement.



ACCORD ENGINEERS
Manufacturers & Suppliers of EXCEED Industrial Valves

Globe Valves
(150 CLASS / 300 CLASS)





Engineering Options

Electric Actuation	Multi-turn electric actuator for remote or automated operation.
Bypass Arrangement	Bypass connection for pressure equalization and easier valve operation.
Extended Spindle	Extended stem/spindle arrangement for applications requiring remote operation or insulation clearance.
Stellite Hardfacing	Stellite overlay on seating surfaces for improved resistance to erosion, wear & high-temperature service.

Standards

Manufacturing Std.	BS 1873 / ASME B16.34
Testing & Inspection Std.	API 598
Face to Face	ASME B16.10
Flange Dimensions	ASME B16.5

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
2	Bonnet	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
3	Stem	1	ASTM A276 Type 410, ASTM A276 Type 304, ASTM A276 Type 316
4	Plug	1	ASTM A276 Type 410, ASTM A276 Type 304, ASTM A276 Type 316
5	Seat	1	ASTM A53 with SS410 (13% Cr) Overlay, Integrated with Body, Integrated with Body
6	Backseat	1	ASTM A276 Type 410, ASTM A276 Type 304, ASTM A276 Type 316
7	Gland Packing	Req.	Graphite Rings
8	Gasket	1	Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS316 Winding and Carbon Filler
9	Stud - Nuts	Req.	MS - MS / ASTM A193 Gr. B7 - ASTM A194 Gr. 2H / ASTM A193 Gr. B8 - ASTM A194 Gr. 8 / ASTM A193 Gr. B8M - ASTM A194 Gr. 8M
10	Gland Follower	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
11	Handwheel	1	ASTM A536
12	Yoke	1	ASTM A536

Service Rating				Test Pressure		
MATERIAL	CLASS	WORKING PRESSURE @ 38°C	MAX TEMP.	SHELL TEST	HIGH PRESSURE CLOSURE TEST (WATER)	LOW PRESSURE CLOSURE TEST (AIR)
WCB	150	19.6 bar	425°C	29.4 bar	21.6 bar	7 bar
	300	51.1 bar		76.7 bar	56.2 bar	7 bar
CF8/CF8M	150	19.0 bar	425°C	28.5 bar	20.9 bar	7 bar
	300	49.6 bar		74.4 bar	54.6 bar	7 bar

Size DN	F to F	
	ASME CLASS 150	ASME CLASS 300
15	108.00	152.00
20	118.00	178.00
25	127.00	203.00
40	165.10	229.00
50	203.00	267.00
65	216.00	292.00
80	241.00	317.50
100	292.00	356.00
125	356.00	400.00
150	406.00	444.50
200	495.00	559.00
250	622.00	622.00
300	698.00	711.00

Note : For Flange Dimensions, please refer to Page 11.

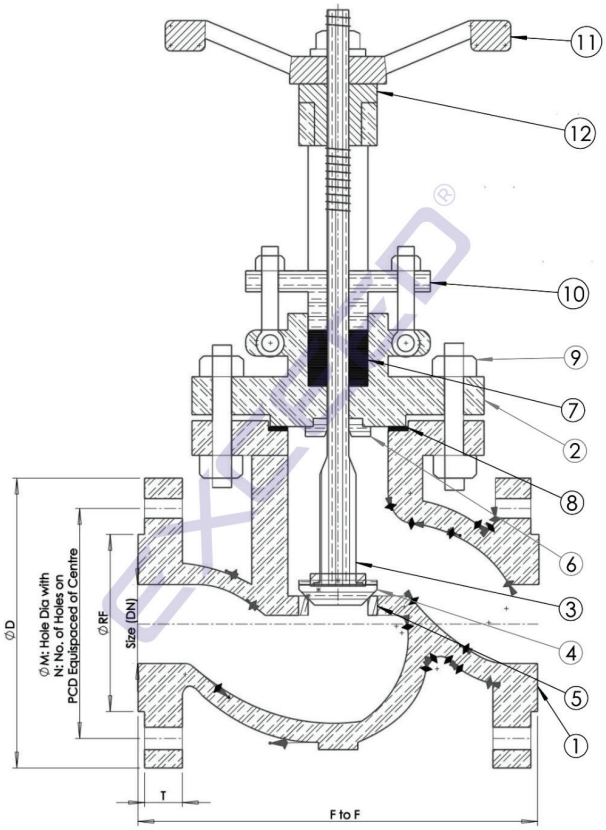
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SCAN QR CODE FOR DETAILS

ACCORD ENGINEERS
Manufacturers & Suppliers of EXCEED Industrial Valves

Globe Valves
(ND40)





Standards

Manufacturing Std.	BS 1873
Testing & Inspection Std.	API 598
Face to Face	BS EN 558
Flange Dimensions	BS EN 1092-1 PN40 / ASME B16.5 Class 150

Engineering Options

Electric Actuation	Multi-turn electric actuator for remote or automated operation.
Bypass Arrangement	Bypass connection for pressure equalization and easier valve operation.
Extended Spindle	Extended stem/spindle arrangement for applications requiring remote operation or insulation clearance.
Stellite Hardfacing	Stellite overlay on seating surfaces for improved resistance to erosion, wear & high-temperature service.

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A216 Gr. WCB
2	Bonnet	1	ASTM A216 Gr. WCB
3	Stem	1	ASTM A276 Type 410
4	Plug	1	ASTM A276 Type 410,
			ASTM A276 Type 304, ASTM A276 Type 316
5	Seat	1	ASTM A53 with SS410 (13% Cr) Overlay
6	Backseat	1	ASTM A276 Type 410
7	Gland Packing	Req.	Graphite Rings
8	Gasket	1	Spiral Wound Gasket with SS304 Winding and
			Carbon Filler
9	Stud - Nuts	Req.	MS - MS / ASTM A193 Gr. B7 - ASTM A194 Gr. 2H
10	Gland Follower	1	ASTM A216 Gr. WCB
11	Handwheel	1	ASTM A536
12	Yoke	1	ASTM A536

SERVICE RATING				TEST PRESSURE		
MATERIAL	CLASS	WORKING PRESSURE @ 38°C	MAX TEMP.	SHELL TEST	HIGH PRESSURE CLOSURE TEST (WATER)	LOW PRESSURE CLOSURE TEST (AIR)
WCB	PN 40	40 bar	425°C	60 bar	44 bar	7 bar

F to F	
Size DN	PN 40
25	160.00
40	200.00
50	230.00
65	290.00
80	310.00
100	350.00
125	400.00
150	480.00
200	600.00

Note : For Flange Dimensions, please refer to Page 11.

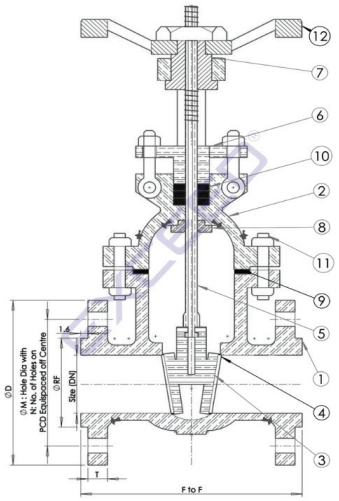
SCAN QR CODE FOR DETAILS

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ACCORD ENGINEERS
Manufacturers & Suppliers of EXCEED Industrial Valves

Gate Valves
(150 CLASS / 300 CLASS)





Engineering Options

Electric Actuation	Multi-turn electric actuator for remote or automated operation.
Bypass Arrangement	Bypass connection for pressure equalization and easier valve operation.
Extended Spindle	Extended stem/spindle arrangement for applications requiring remote operation or insulation clearance.
Stellite Hardfacing	Stellite overlay on seating surfaces for improved resistance to erosion, wear & high-temperature service.

Standards

Manufacturing Std.	API 600 / ASME B16.34
Testing & Inspection Std.	API 598
Face to Face	ASME B16.10
Flange Dimensions	ASME B16.5

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
2	Bonnet	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
3	Wedge	1	ASTM A743 CA15 / ASTM A216 Gr. WCB with SS410 (13% Cr) Overlay, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
4	Seat Ring	2	ASTM A268 TP 410, Integrated with Body, Integrated with Body
5	Stem	1	ASTM A276 Type 410, ASTM A276 Type 304, ASTM A276 Type 316
6	Gland Follower	1	ASTM A 216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
7	Yoke	1	ASTM A536
8	Back Seat	1	ASTM A276 Type 410, ASTM A276 Type 304, ASTM A276 Type 316
9	Gasket	1	Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS316 Winding and Carbon Filler
10	Gland Packing	Req.	Graphite Rings
11	Stud - Nuts	Req.	MS - MS / ASTM A193 Gr. B7 - ASTM A194 Gr. 2H / ASTM A193 Gr. B8 - ASTM A194 Gr. 8 / ASTM A193 Gr. B8M - ASTM A194 Gr. 8M
12	Hand Wheel	1	ASTM A536

Service Rating				Test Pressure		
MATERIAL	CLASS	WORKING PRESSURE @ 38°C	MAX TEMP.	SHELL TEST	HIGH PRESSURE CLOSURE TEST (WATER)	LOW PRESSURE CLOSURE TEST (AIR)
WCB	150	19.6 bar	425°C	29.4 bar	21.6 bar	7 bar
	300	51.1 bar		76.7 bar	56.2 bar	7 bar
CF8/CF8M	150	19.0 bar	425°C	28.5 bar	20.9 bar	7 bar
	300	49.6 bar		74.4 bar	54.6 bar	7 bar

Size DN	F to F	
	ASME CLASS 150	ASME CLASS 300
15	108.00	140.00
20	118.00	152.00
25	127.00	165.00
40	165.10	190.50
50	177.80	215.90
65	190.50	241.30
80	203.20	282.50
100	228.60	304.80
125	254.00	381.00
150	266.70	403.20
200	292.10	419.10
250	330.20	457.20
300	355.60	501.60
350	381.00	762.00
400	406.40	838.20
450	432.00	914.00
500	457.00	991.00
600	508.00	1143.00

Note : For Flange Dimensions, please refer to Page 11.

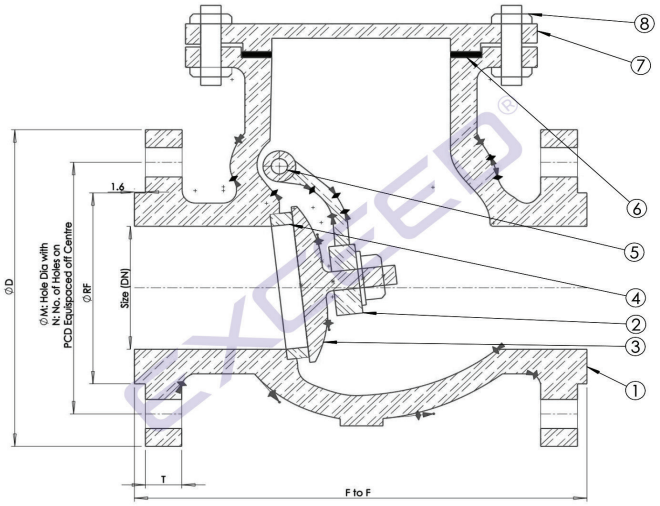
Note: Design and Technical Specifications are Subject to Change Without Prior Notice Due to Continuous Product Development.

SCAN QR CODE FOR DETAILS

Swing Check Valves

(150 Class / 300 Class)





Engineering Options	
Counterweight / Hydraulic Damper Arrangement	Counterweight and hydraulic damping arrangements for controlled disc movement and reduced slamming.
Bypass Arrangement	Bypass connection for pressure equalization and controlled system operation.
Stellite Hardfacing	Stellite overlay on seating surfaces for improved resistance to erosion and wear in demanding services.

Standards	
Manufacturing Std.	BS 1868 / ASME B16.34
Testing Std.	API 598
Face to Face.	ASME B16.10
Flange Dimensions	ASME B16.5

Service Rating				Test Pressure	
MATERIAL	CLASS	WORKING PRESSURE @ 38°C	MAX TEMP.	SHELL TEST	HIGH PRESSURE CLOSURE TEST (WATER)
WCB	150	19.6 bar	425°C	29.4 bar	21.6 bar
	300	51.1 bar		76.7 bar	56.2 bar
CF8/CF8M	150	19.0 bar	425°C	28.5 bar	20.9 bar
	300	49.6 bar		74.4 bar	54.6 bar

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
2	Lever	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
3	Flap	1	ASTM A743 CA15 / ASTM A216 Gr. WCB with SS410 (13% Cr) Overlay, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
4	Seat Ring	1	ASTM A268 TP 410, Integrated with Body, Integrated with Body
5	Hinge Pin	1	ASTM A108 Gr. 1045, ASTM A276 Type 304, ASTM A276 Type 316
6	Gasket	1	Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS316 Winding and Carbon Filler
7	Cover	1	ASTM A36 / ASTM A216 Gr. WCB, ASTM A240 Type 304 / ASTM A351 Gr. CF8, ASTM A240 Type 316 / ASTM A351 Gr. CF8M
8	Stud - Nuts	Req.	MS - MS / ASTM A193 Gr. B7 - ASTM A194 Gr. 2H / ASTM A193 Gr. B8 - ASTM A194 Gr. 8 / ASTM A193 Gr. B8M - ASTM A194 Gr. 8M

Size DN	F to F	
	ASME CLASS 150	ASME CLASS 300
25	127.00	203.00
40	165.10	241.00
50	203.00	266.70
65	216.00	292.00
80	241.00	317.50
100	292.00	355.60
125	330.00	400.00
150	356.00	444.50
200	495.00	533.00
250	622.00	622.00
300	699.00	711.00
350	787.00	838.00
400	864.00	863.00
450	978.00	-
500	978.00	-
600	1295.00	-

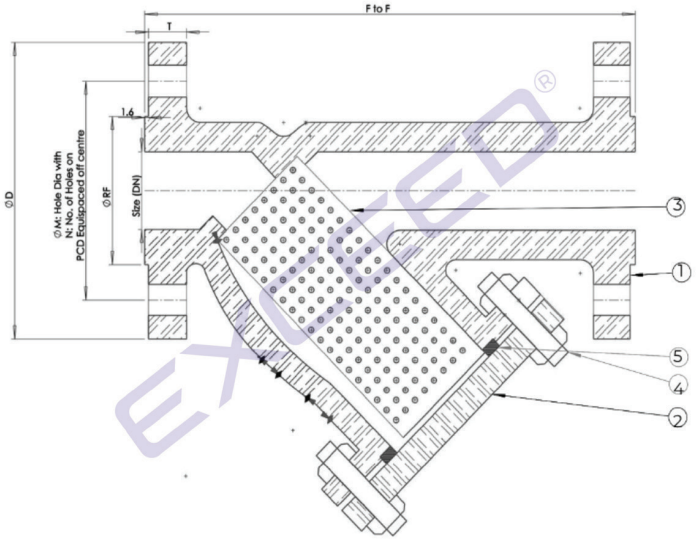
Note : For Flange Dimensions, please refer to Page 11.

Note: Design and Technical Specifications are Subject to Change Without Prior Notice Due to Continuous Product Development.

SCAN QR CODE FOR DETAILS

Strainers





Standards

Testing Std.	API 598
Flange Dimensions	ASME B16.5

Engineering Options

Custom Mesh / Perforation	Different mesh sizes or perforation diameters available to achieve the required filtration level.

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
2	Cover	1	ASTM A36 / ASTM A216 Gr. WCB, ASTM A240 Type 304 / ASTM A351 Gr. CF8, ASTM A240 Type 316 / ASTM A351 Gr. CF8M
3	Mesh	1	SS304 Double Layer Screen: Perforated Base + SS304 40-Micron (325 Mesh) Inner Lining, SS316 Double Layer Screen: Perforated Base + SS316 40-Micron (325 Mesh) Inner Lining
4	Stud - Nuts	Req.	MS - MS / ASTM A193 Gr. B7 - ASTM A194 Gr. 2H / ASTM A193 Gr. B8 - ASTM A194 Gr. 8 / ASTM A193 Gr. B8M - ASTM A194 Gr. 8M
5	Gasket	1	Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS316 Winding and Carbon Filler

Service Rating				Test Pressure
MATERIAL	CLASS	WORKING PRESSURE @ 38°C	MAX TEMP.	SHELL TEST
WCB	150	19.6 bar	425°C	29.4 bar
CF8/CF8M	150	19.0 bar	425°C	28.5 bar

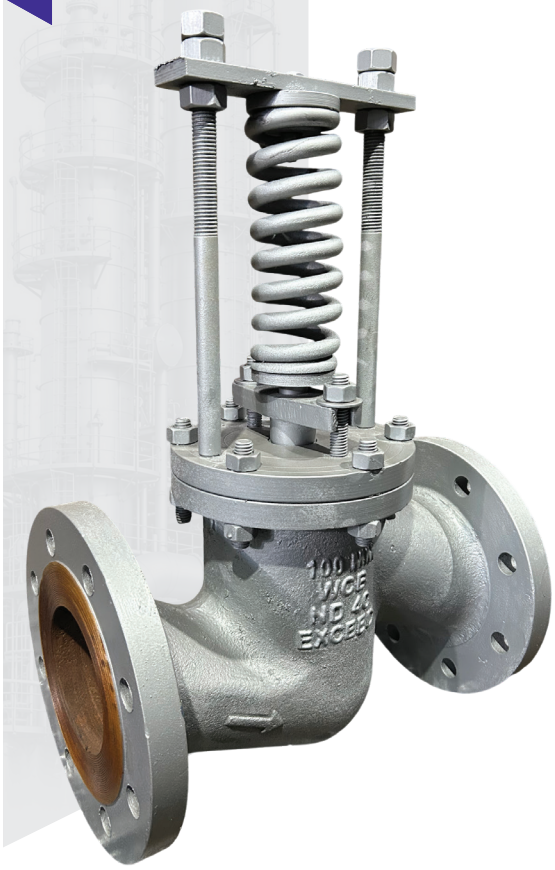
Size DN	F to F
25	160.00
40	200.00
50	230.00
65	290.00
80	310.00
100	350.00
125	400.00
150	480.00
200	600.00
250	622.00
300	698.00
350	787.00

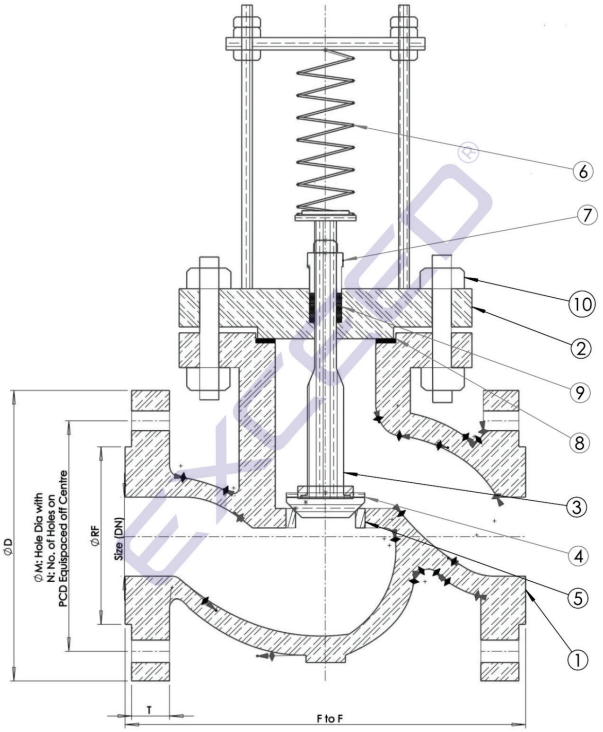
Note : For Flange Dimensions, please refer to Page 11.

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SCAN QR CODE FOR DETAILS

Safety Valves





The safety valve is adjustable to suit the required system pressure, with a set pressure range of 3 to 6 bar.

Standards	
Flange Dimensions	BS EN 1092-1 PN40 / ASME B16.5 Class 150

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A216 Gr. WCB
2	Plate	1	ASTM A36
3	Stem	1	ASTM A276 Type 410
4	Plug	1	ASTM A276 Type 410
5	Seat	1	ASTM A53 with SS410 (13% Cr) Overlay
6	Spring	1	ASTM A229
7	Gland Follower	1	ASTM A216 Gr. WCB
8	Gasket	1	Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS304 Winding and Carbon Filler, Spiral Wound Gasket with SS316 Winding and Carbon Filler
9	Gland Packing	Req.	Graphite Ring
10	Stud - Nuts	Req.	MS - MS / ASTM A193 Gr. B7 - ASTM A194 Gr. 2H

Size DN	F to F
25	160.00
40	200.00
50	230.00
65	290.00
80	310.00
100	350.00
125	400.00
150	480.00
200	600.00

Note : For Flange Dimensions, please refer to Page 11.

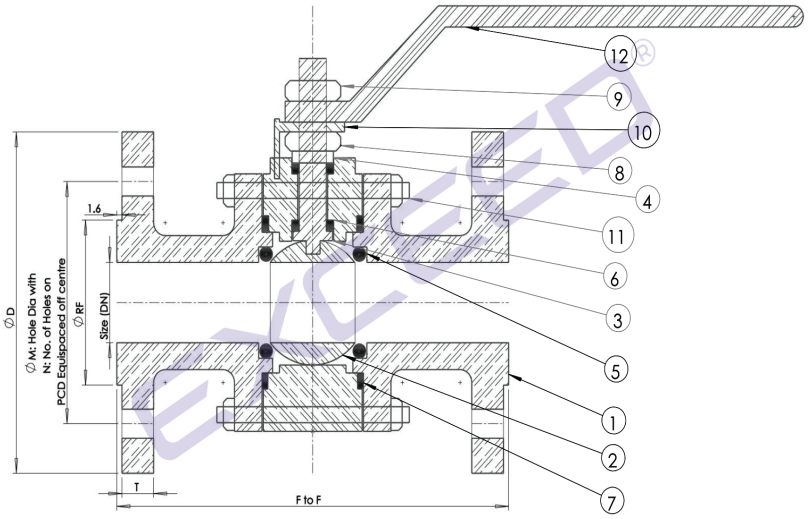
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Note: Design and Technical Specifications are Subject to Change Without Prior

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ACCORD ENGINEERS
Manufacturers & Suppliers of EXCEED Industrial Valves

Ball Valves
(150 Class / 300 Class)





Standards	
Manufacturing Std.	BS EN ISO 17292 / ASME B16.34
Testing Std.	API 598
Face to Face.	ASME B16.10
Flange Dimensions	ASME B16.5

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A 216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
2	Ball	1	ASTM A351 Gr. CF20, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
3	Stem	1	ASTM A276 Type 202, ASTM A276 Type 304, ASTM A276 Type 316
4	Gland Bush	1	ASTM A276 Type 202, ASTM A276 Type 304, ASTM A276 Type 316
5	Seat Ring	2	PTFE / CFT
6	Stem Seal	2	PTFE / CFT
7	Body Seal	2	PTFE / CFT
8	Gland Nut	1	ASTM A307, ASTM A276 Type 202
9	Lock Nut	1	ASTM A307, ASTM A276 Type 202
10	Stopper Pin	1	ASTM A 216 Gr. WCB, ASTM A351 Gr. CF8, ASTM A351 Gr. CF8M
11	Stud-Nut	Req.	ASTM A276 Type 202 - ASTM A276 Type 202
12	Handle	1	ASTM A36

Engineering Options	
Pneumatic / Electric Actuation	Pneumatic or electric actuators available for remote and automated valve operation.
Extended Spindle	Extended spindle arrangement for applications requiring additional clearance or remote operation.

Service Rating				Test Pressure		
MATERIAL	CLASS	WORKING PRESSURE @ 38°C	MAX TEMP.	SHELL TEST	HIGH PRESSURE CLOSURE TEST (WATER)	LOW PRESSURE CLOSURE TEST (AIR)
WCB	150	19.6 bar	100°C	29.4 bar	21.6 bar	7 bar
	300	51.1 bar		76.7 bar	56.2 bar	7 bar
CF8/CF8M	150	19.0 bar	100°C	28.5 bar	20.9 bar	7 bar
	300	49.6 bar		74.4 bar	54.6 bar	7 bar

Size DN	F to F	
	ASME Class 150	ASME Class 300
15	108.00	140.00
20	118.00	152.00
25	127.00	165.00
40	165.00	190.50
50	178.00	216.00
65	191.00	241.00
80	203.00	282.50
100	229.00	305.00
125	254.00	381.00
150	267.00	403.00
200	292.00	419.00
250	330.00	457.00

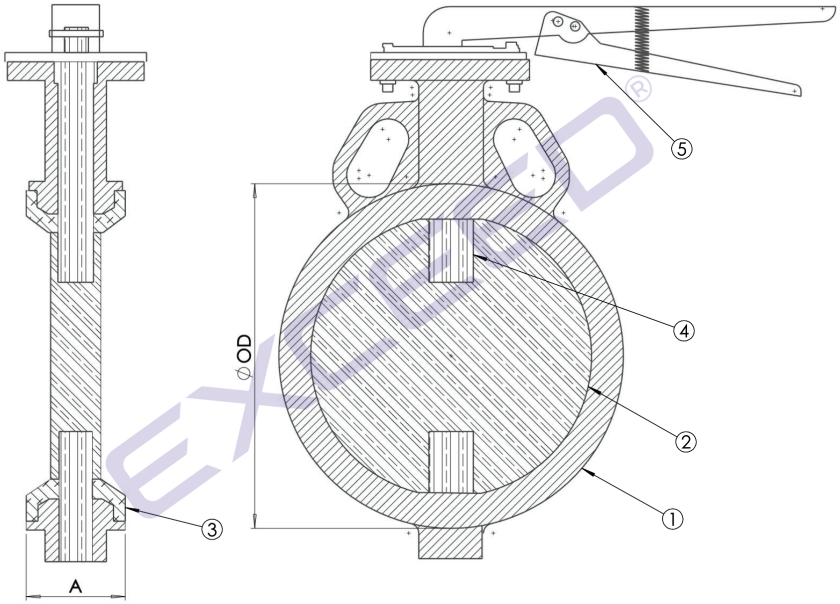
Note : For Flange Dimensions, please refer to Page 11.

SCAN QR CODE FOR DETAILS

Note: Design and Technical Specifications are Subject to Change Without Prior Notice Due to Continuous Product Development.

Butterfly Valves





Standards

Manufacturing Std.	BS EN 593
Testing Std.	API 598

Engineering Options

Pneumatic / Electric Actuation	Pneumatic or electric actuators available for remote and automated valve operation.

No	Parts Name	Qty.	Materials
1	Body	1	ASTM A48
2	Disc	1	ASTM A48, ASTM A536, ASTM A351 Gr. CF8
3	Seat	1	Nitrile Rubber, EPDM
4	Stem	1	ASTM A276 Gr. 410
5	Handle	1	Standard

SERVICE RATING				TEST PRESSURE	
MATERIAL	CLASS	WORKING PRESSURE @ 38°C	MAX TEMP.	SHELL TEST	HIGH PRESSURE CLOSURE TEST (WATER)
Cast Iron	PN 16	16 bar	120°C	24 bar	17.6 bar

Size DN	A	ØOD
40	36.00	74.00
50	38.00	84.00
65	44.00	101.00
80	44.00	116.00
100	48.00	135.00
125	50.00	163.50
150	50.00	186.00
200	58.00	235.00
250	64.00	315.00
300	76.00	373.00

Note: Design and Technical Specifications are Subject to Change Without Prior Notice Due to Continuous Product Development.

SCAN QR CODE FOR DETAILS

FLANGE DIMENSIONS

ASME B16.5 Class 150						
Size (DN)	ØD	ØRF	PCD	ØM	N	T
15	89.00	35.00	60.40	16.00	4	11.00
20	98.50	43.00	70.00	16.00	4	11.00
25	108.00	51.00	79.20	16.00	4	11.00
40	127.00	73.00	98.50	16.00	4	14.20
50	152.00	92.00	120.60	19.00	4	15.70
65	178.00	105.00	139.70	19.00	4	17.50
80	190.50	127.00	152.40	19.00	4	19.00
100	229.00	157.00	190.50	19.00	8	24.00
125	254.00	186.00	215.90	22.00	8	24.00
150	279.00	216.00	241.30	22.00	8	25.00
200	343.00	270.00	298.40	22.00	8	28.50
250	406.00	324.00	362.00	25.00	12	30.00
300	483.00	381.00	431.80	25.00	12	32.00
350	534.00	413.00	476.20	28.00	12	35.00
400	597.00	470.00	539.70	28.00	16	36.50
450	635.00	533.00	577.80	32.00	16	39.60
500	698.50	584.00	635.00	32.00	20	42.90
600	812.80	692.00	749.30	35.00	20	47.70

ASME B16.5 Class 300						
Size (DN)	ØD	ØRF	PCD	ØM	N	T
15	95.00	35.00	66.50	16.00	4	14.30
20	117.00	43.00	82.50	19.00	4	15.70
25	124.00	51.00	89.00	19.00	4	17.50
40	155.40	73.00	114.30	22.00	4	20.50
50	165.00	92.00	127.00	22.00	8	22.00
65	190.50	105.00	149.30	22.00	8	25.00
80	209.50	127.00	168.10	22.00	8	28.50
100	254.00	157.00	200.10	22.00	8	32.00
125	279.40	186.00	234.90	22.00	8	35.00
150	317.50	216.00	269.70	22.00	12	36.50
200	381.00	270.00	330.20	25.00	12	41.00
250	444.50	324.00	387.30	29.00	16	48.00
300	520.70	381.00	450.80	32.00	16	51.00
350	584.20	413.00	514.30	32.00	20	54.00
400	647.70	470.00	571.50	35.00	20	57.00
450	711.20	533.40	628.60	35.00	24	60.40
500	774.40	584.20	685.80	35.00	24	63.50
600	914.40	692.10	812.80	41.00	24	69.80

BS EN 1092-1 PN40						
Size (DN)	ØD	ØRF	PCD	ØM	N	T
25	115.00	68.00	85.00	14.00	4	18.00
40	150.00	88.00	110.00	18.00	4	20.00
50	165.00	102.00	125.00	18.00	4	20.00
65	185.00	122.00	145.00	18.00	8	22.00
80	200.00	138.00	160.00	18.00	8	24.00
100	235.00	162.00	190.00	22.00	8	26.00
125	270.00	188.00	220.00	26.00	8	28.00
150	300.00	218.00	250.00	26.00	8	30.00
200	375.00	285.00	320.00	30.00	12	34.00

NOTE: ALL DIMENSIONS ARE IN MM

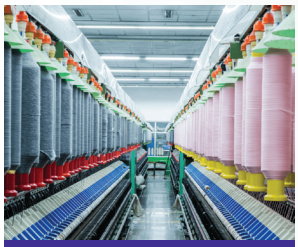
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